



SIZE	DURALUM® XA & XM	NORMAL SIZING
00	X	1-1/2" to 2"
0	X	1-1/8" to 1-1/2"
1	X	7/8" to 1-1/8"
1-1/2	X	11/16" to 7/8"
2	X	9/16" to 3/4"
2-1/2	X	1/2" to 9/16"
3	X	3/8" to 1/2"
3-1/2	X	5/16" to 3/8"
4	X	7/32" to 5/16"
5	X	3/16" to 1/4"
6	X	1/8" to 3/16"
8	X	3/32" to 1/8"
10 - 20	X	Normal Mesh Sizing
36 - 240	X	Normal Mesh Sizing

DURALUM® XA

DURALUM® XA is the ideal tumbling nugget- dense, tough, and yet free-cutting. A true micro-crystalline fused aluminum oxide abrasive. Its solid structure, super-fine crystal size and carefully controlled chemistry make it strong and durable. (145 lbs. /cubic foot, color: gray/charcoal/black)

Applications

DURALUM® XA is a fast ceramic media that is impact resistant over a wide range of demanding applications.

DURALUM® XM

DURALUM® XM is a sintered ceramic tumbling nugget with exceptional properties. Hard, durable and extremely dense. (140 lbs. /cubic foot, color: dark brown)



**INTERNATIONAL
SURFACE PREPARATION**

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Applications

DURALUM® XM is principally used in mass finishing burnishing applications. It can also be used for light burr removal, radius formation, and is an effective driver for loose abrasives in cut and color operations. It is a coloring abrasive; its hardness, toughness, and extremely fine-crystalline structure make it one of the best products for developing a lustrous, high-color burnish on all types of ferrous metals, brass, and aluminum. It is also an excellent substitute for steel metal applications